

### Technical Data Sheet

# Polystone<sup>®</sup> G vacuum formable natural

#### Typical characteristics

- Optimised shrink and contraction behaviour

#### Typical industries

- Healthcare

	Test method	Unit	Guideline value
<b>General properties</b>			
Water absorption	DIN EN ISO 62	%	<0,01
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
<b>Mechanical properties</b>			
Yield stress	DIN EN ISO 527	MPa	22
Elongation at break	DIN EN ISO 527	%	>50
Tensile modulus of elasticity	DIN EN ISO 527	MPa	1100
Notched impact strength	DIN EN ISO 179	kJ / m <sup>2</sup>	12
Shore hardness	DIN EN ISO 868	scale D	63
<b>Thermal properties</b>			
Thermal conductivity	DIN 52612-1	W / (m * K)	0,40
Thermal capacity	DIN 52612	kJ / (kg * K)	1,90
Coefficient of linear thermal expansion	DIN 53752	10 <sup>-6</sup> / K	150 - 230
Service temperature, long term	Average	°C	-50 ... 80
Service temperature, short term (max.)	Average	°C	100
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	67
<b>Electrical properties</b>			
Dielectric constant	IEC 60250		2,5
Dielectric dissipation factor (10 <sup>6</sup> Hz)	IEC 60250		0,0004
Volume resistivity	DIN EN 62631-3-1	Ω * cm	>10 <sup>14</sup>
Surface resistivity	DIN EN 62631-3-2		>10 <sup>14</sup>
Comparative tracking index	IEC 60112		600
Dielectric strength	IEC 60243	kV / mm	45

#### Röchling Industrial SE & Co. KG

Röchlingstr. 1 • 49733 Haren (Ems)/Germany (DE) • Tel. +49 5934 701-0  
 info@roechling-plastics.com • www.roechling.com/industrial/haren

Print: 27/07/2024 • Release: 20/09/2023

PIM-Version: 480 • PIM-ID: 591099 • PIM-Code: 480-50-8-9

Page 1 / 1 (Dates in DD/MM/YYYY)

